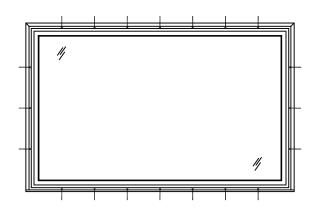
MAX. FRAME SIZE (IN.)	IMPACT
90 x 60	NO
APPLICABLE FOR SINGLE UNITS ONLY	



EXTERIOR ELEVATION

FRAME ANCHOR REQUIREMENTS TABLE			
FRAME/CLIP TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.	
#10 PFH screws into frame and wood substrate	1-1/4"	See pg. 2	
#8 PFH Zinc treated screws into clip and wood substrate at an angle 1-1/2" ——			
#8 PFH Zinc treated screws into clip and frame	FULL	See pg. 2	

Installation Method		
Installation Clips	Screws thru the Frame	
Sides = 15" from corners & on center Head & Sill = 10-5/8" from corners & on center	Sides = #10 PFH screws spaced 10" from corners and on center. Head & Sill = #10 PFH screws spaced 7-1/4" from corners and on center.	

GENERAL NOTES

- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
- 3. These units were tested with ponderosa pine bucks, Florida building code requires preservative treated southern pine bucks.
- 4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- 5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
- Impact shutters are required only with non-impact units.
- 7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
- 8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
- 9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
- 10. Testing of windows and doors with a given width and thickness of solid stiles and rails, covers products with wider and thicker solid stiles and rails provided that construction details are consistent.
- 11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(s) provided that the frame, sash, panels, components, and construction remain the same.
- 12. All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- 13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.



1323 South 11th Ave. Wausau, WI 54401 715-842-5666

Heritage Series Casement Direct Set

FL# 16319		R&D No. 12085
Revision		Drawn By: MKL
Α		Date: 11/2/16
В		Sheet: 1 of 2
С		Drawing No. 12085

Installation Clip Installation **Screw Installation** MIN. 2X6 P.T. HEAD MIN 2X6 P T HEAD WOOD BUCK BY OTHERS APPROXIMATELY ANGLE SCREW AT 20° SEALANT & BACKER ROD SEALANT & BY OTHERS 1/4" MAX. BY OTHERS SHIM SHIM #8 ZINC TREATED SCREWS NOTE: SCREWS INTO THE EDGE OF THE SEALANT PER — MANUFACTURER'S INSTALLATION MANUFACTURER'S INSTALLATION BUCK BEYOND THE HAMMER BEND #8 x 3/4" PFH HAVE REDUCED STRUCTURAL INSTRUCTIONS ZINC TREATED PERFORMANCE UNDER POSITIVE **EXTERIOR** EXTERIOR WOOD BUCK #10 PFH WOOD OR SMS PFH CARBON STEEL HOT DIP GALVANIZED SCREW EXTERIOR SIDE JAMB SEALANT & SIDE JAMB BACKER ROD SEALANT PER-BACKER ROD MANUFACTURER'S INSTALLATION SEALANT PER-MANUFACTURER'S INSTALLATION INSTRUCTIONS T 1/4" MAX. SHIM SEALANT & BACKER ROD SEALANT & BACKER ROD BY OTHERS BY OTHERS SILL SILL

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EXTERIOR

Heritage Series Casement Direct Set

Fl	_# 16319	R&D No. 12085
Revision		Drawn By: MKL
Α	SES 12/28/20	Date: 11/2/16
В		Sheet: 2 of 2
С		Drawing No. 12085A